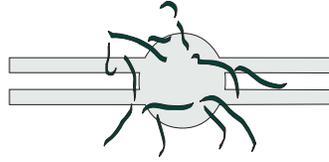


# Hought Endurance Tack

2011 #13





Deluxe Add-On  
Headstall  
ADX8B/Vts

Welcome! and “thank you” for selecting Hought Fine Art & Leather & Endurance Tack. We trust you will find our new 2010 Hought Endurance Tack Catalog helpful as well as useful as you search for Biothane® and Beta® tack. For your convenience, you will find the 2010 catalog in PDF on our website at <http://www.hought.com/cat.end.html>. We will continue to include our catalog with every order and on request, but believe the website catalog will be more cost effective especially for those living in countries other than the USA.

Careful and thoughtful workmanship continues to be our goal. Our sturdy tack is built to function properly, fit correctly and be user-friendly all the while maintaining a neat clean appearance. Each piece is sewn with care to ensure your horse’s comfort and safety during the long hours on the trail.

Along with our standard hardware line, we continue to carry the new durable non-corrosive “Horse Shoe Brand” stainless steel line perfect for the rigors of endurance. Included again this year is the helpful tack use information as well as how each piece works.

Custom choices are available. In most cases, there is no additional charge for custom sizing. Extra time, material, cost and custom craftsmanship all influence price. Every effort is made to build each item as close as possible to your exact request. Necessary adjustment are never a problem as our tack is handmade. We do not use improperly fitting equipment, neither should you.

Please visit our website at <http://www.hought.com> for a more complete collection of our products.

We appreciate your interest in our tack and equipment and look forward to working with you. Thank you for choosing Hought Endurance Tack. Best wishes for a successful and enjoyable riding season.

Eric & Gail



From an original watercolor by  
Gail Hought 2000  
McKinleyville, California

## BioThane and Beta:

Manufactured by the same company, bioThane and beta are high performance products that have interior polyester webbing with the strength of approximately 1000# per sq. inch. The difference: bioThane is polyurethane coated; beta is PVC coated. BioThane has a glossy finish in a large variety of pretty colors. Available in a wide range of widths and weights, beta is soft with more flex and has a leather-like feel which does not stiffen with age. Beta not only makes an item attractive, it makes it more functional. Beta's many qualities make it useful as base material for our tack sets. We add--at no additional cost--bioThane and beta colors in a variety of color combinations as overlays on deluxe headstalls, halters and breastplates. The exceptions would be overlays in Glowbelt, reflective bioThane, glitter blue and glitter red.

## Hardware:

We offer tack made with solid brass or stainless steel hardware. Solid brass has the widest choice of styles. It is a softer metal than stainless steel, does not rust, darkens with use and may turn light colored horses green where it touches. The softer brass makes it the weakest link in the system, especially scissor snaps on reins. Stainless steel is stronger and, when cleaned with soap and water, will look like new. Solid brass, on the other hand, cleans with soap and water, but requires polishing to shine. Some designs are stronger when used as a halter. Consider carefully your use when selecting the hardware type particularly the head set when choosing your style design.

## Sizing:

Our Standard Arab size is for larger Arabs, typical of those used for endurance. Headstall length (C-D, page 14) is 37" to 38" when adjusted in the middle holes; the brow is 13" (A-B). Our Horse Size is for a mature horse, such as a 16 hand Anglo Arab, with a length (C-D) is 40" to 41" when adjusted in middle holes; the brow is 13 1/2" (A-B). The headstall length and brow measurement are the most important measurements for correctly sizing the headstall. It is best to measure a headstall that currently fits the horse to determine these lengths. **We know one size does not fit all.**

## Adjustments & Exchanges :

We will exchange or adjust Standard Arab or Horse size tack at no charge. All you pay is shipping. When custom sizing is requested, we require several measurements and do our utmost to make the correct fit the first time, but there may be an extra charge for adjustments.

## Returning items:

Please call first when a size adjustment, exchange or repair is needed. Before shipping any tack item to us, please attach the following information to the item: 1) a list detailing specific changes required; 2) your name, address, and phone number. This will ensure proper repair and a timely return of your item.



[www.hought.com](http://www.hought.com)  
Ph: 707-839-1871

800-839-1164  
Fax: 707-839-1164



## Customer Satisfaction Guarantee

Hought Endurance Tack guarantees customer satisfaction. Our goal is for our tack to correctly fit your horse and for you to be pleased with it.

If for any reason you have problems or questions with what you receive, please do not hesitate to call us (800-839-1164/707-839-1871).

### **Tack Items Needing Modification or Exchange**

It is important to carefully check over the item(s) you receive for correct sizing, color and hardware. If for any reason your tack needs to be exchanged or modified, please call before sending it to us.

### **Exchange Policy: Tack**

We will exchange standard Arab and/or horse size items (standard sizes can be put in our inventory), if for any reason you are unhappy with the quality, materials, workmanship or design. These items may be returned for either store credit or replacement.

Custom items (tack made with nonstandard widths, atypical hardware and/or non conventional color arrangements) needing modifications and/or adjustments will be at the customer's expense.

All returned tack must be clean (see Cleaning Instructions below)--like new, and shipped to us freight prepaid within thirty days of receipt of the merchandise. A return authorization must be obtained from us prior to any return. See the Return Shipping Instructions below.

### **Accessory Items:**

Items such as Toklat saddle pads are non returnable because Toklat considers all saddle pads custom orders. Other Toklat products including the Irideon® line of clothing, EquiPedic®, Tipke-collapsible Foldit carts, EasyCare, and so forth, may be returned for store credit at our discretion.

### **Return Shipping Instructions for Tack: Exchange and/or Modifications**

To have your items returned to you in a timely manner, it is important to include the following in the return packaging:

1. The item--clean and/or like new.
2. The item tagged with your name, address and phone number (masking tape will do).
3. We suggest placing masking tape with written instructions on the area(s) requiring change, i.e. plus 1" or less 1" and so forth.
4. Detailed written instructions describing the modifications.

Thank you for your business.

Eric and Gail Hought



Cleaning Instructions: Wash with soap and water.

## Choices in Halter or Headstall Combos

Halter/combos and headstall/combos are our most popular styles of headstalls and bridles for endurance riding, competitive trail riding or when out on the trail for long periods of time. The outstanding design feature is its use as a halter when tying or leading. The three most popular are: 1) Halter/combos with bit hangers (page 9), a good choice for the ear sensitivity horse that is hard to bridle. Note: On some horses the crown tends to slide back because the halter/combo does not have a brow. 2) Endurance headstalls with bit hangers (page 11). 3) Add-On Headstalls (page 10). Note: They are called Add-On because the halter goes on first, next the headstall with the bit or hackamore is added, and finally the brow is secured to the halter with snaps, the halter then functions as the throatlatch. This process is reversed for removal.

We find the endurance headstall and the add-on headstall are the most popular bridle combinations. The add-on headstall is more versatile for a variety of bits because it hangs like a conventional headstall. The halter is low profile to reduce the chance of rubbing. The add-on headstall and halter/combo are the least expensive to repair.

The Deluxe Endurance Headstall and the Deluxe Add-on Headstall can also be made with a sidepull option to give you another choice.

Even though the S.Hackamore set (page 8), with a brow headstall, is not a halter/combo. It is also one of the most popular combinations. Some riders do use it with the above headstall or halter/combos.



# The Simple Basics



Halter/combo - pg.9



Style S breastplate - pg. 20

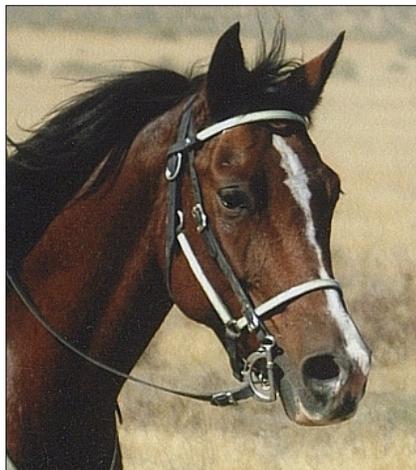


Std. endurance headstall - pg.14

Bit hangers  
pg. 13



Beta reins with conways  
& scissor snaps - pg. 22,23



Training fork #3 - pg 18



Curb strap - pg. 17



Girth loop - pg. 17



Crupper with folded leather tailpiece- pg. 24



## Biothane & Beta Colors - Tack Codes

### Color Codes

#### Biothane:

Wine - W  
Navy - A  
Teal - X  
Teal (new) - T  
Orange - O  
Hunter Gr. - H  
Yellow - Y  
Lime Green - L  
Dayglow Blue - M  
Royal Blue - J  
Turquoise - Q  
Violet (purple) - V  
Red - R  
Silver - S  
Glowbelt - Z  
Kelly Green - F  
White biothane - I  
Black, glossy - Kg  
Black, satin - Ks  
Classic Black - cc or Kc  
Brown, glossy - Ng  
Brown, satin - Ns  
Classic Brown - Nc  
Pink - Pn

#### Beta Colors:

Black - K  
Chestnut Brown - N  
Havana - Hv  
Green - G  
Blue - U  
Red - D  
White - P  
Orange - Og  
Violet - Vt  
Pink - Pk  
London Tan - Lt  
Saddle Tan St  
Lime Green - Lg  
Lavender - Lv  
Baby Blue - bb

Reflective - Rv  
Rein Grip - Gp

Blue Glitter - B  
Red Glitter - C  
Custom Color - cc

The item codes in the catalog correspond to the item codes on our web site. The following is an explanation of how to understand the item numbers. Please feel free to call if you would prefer. We have a large variety of colors and options and it can be confusing to order, but most customers enjoy having choices. The colors are listed on each photo. The code at the bottom of each photo is the actual code for that item, including color, hardware and sometimes width. Unless "ss" is added to the code, the item is made in solid brass. The first letters in the code indicate the item style, the second group indicates the color and sometimes width or length and finally the hardware choice. If you want to order an item exactly as in a photo, use the code along with the size (example, Arab or horse when the item is a headstall). Our web site has many more color choices for each item and it may be easier to order from. These items are available on the shopping cart on our web site. Colors, sizes and often hardware choice are available. If you want any customization beyond what is listed, we would prefer that you call. In photos "custom colors" are indicated by "cc". (Example: 3 colors.)

The colors available are listed on this page. The code is listed after each color. Most of the biothane colors are glossy or semi-glossy unless otherwise stated.



# Endurance Tack with a Western Flair

## Shown with Horse Shoe Brand Stainless Steel Hardware



The endurance tack with Horse Shoe Brand stainless steel hardware is featured on the Deluxe Add-On headstall, Deluxe Endurance headstall with bit hangers, Style D breastplate, Style PD (PVC padded shoulders) breastplate and beta reins with the following added features:

- 1) Double buckles on the halter (extra crown included) on the Deluxe Add-On headstall.
- 2) Deluxe Endurance headstall, brow headstall, and sidepull designs include conchas connecting the brow and crown.
- 3) Breastplates include the new hardware on the center ring of breastplate and on the upper shoulder.



Horse Shoe Brand Hardware - Embossed stainless steel with black accent background is very attractive, functional and strong. It is designed with a combination of beauty and function by custom saddle maker Jeremiah Watt. It is available with or without black accents. See the Western Biothane & Beta Tack and the hardware pages for more examples.

Sidepull rings are \$20.00 extra.



# Endurance Tack with a Western Flair

## Shown with Horse Shoe Brand Stainless Steel Hardware



This page includes possibilities for endurance tack using the Horse Shoe Brand Embossed stainless steel hardware.

1) Style PD breastplate in black beta with light teal, black beta over Glowbelt and PVC padding. The hardware is black accent oval buckles.

2) Deluxe Add-On headstall - red beta over black beta with double oval buckles on the halter (extra crown included) with black accents.

3) Style D breastplate shown with red beta over black and black accent oval buckles.

4) Beta reins with 1/2" red beta overlay and black accent conways.



5) Violet beta reins with black accent oval buckles.

6) Deluxe Sidepull #3 in lavender over violet beta with black accent oval buckles.

7) S Hackamore set in light teal biothane with Glowbelt and black beta with black accent oval buckles.



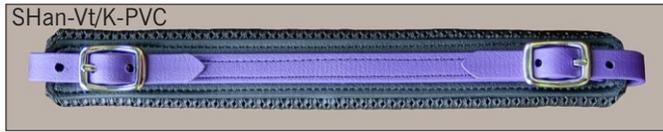
# S Hackamore Sets

The S Hackamore with headstall and noseband has shorter cheeks to accommodate the S Hackamore. The headstall has the sewn upper throatlatch that adds neatness and comfort.

The noseband is a custom replacement for the factory rope nose. We offer choices in noseband padding and any color biothane or beta can be used as the 1/2" top adjustable part.

1 - 1" Soft beta on the underside.

2 - The same as noseband (1) with black PVC padding on the underside.



The wire bit hobble has been replaced with beta.

Ask about customizing, such as headstall width and custom sizing. Separate parts available. Please call, if not listed.

S Hack set with headstall, noseband, hobble strap replaced.

solid brass - \$150.00

stainless steel - \$165.00

Separate S. Hack Items:

Headstall:

solid brass - \$85.00

stainless steel - \$95.00

Noseband - \$20.00 (either hardware)

Noseband, PVC Padded - \$30.00 (either hardware)

English chain & hooks, stainless steel(ec) - \$15.00



\$15.00 - addition for stainless steel hardware.



## Endurance Headstalls & Halter/Combos



BioThane or Beta Halter/Combo with bit hangers  
(Basic halter/Combo):

H/CA - Halter/Combo, adj. chin & throatlatch with solid brass hardware - \$68.00 (pictured) (1)  
H/CAss - \$83.00 - stainless steel

H/CAss - Halter/Combo, adj. chin & throatlatch with stainless steel hardware - (not pictured) \$83.00

H2D/C - Deluxe halter/combo, 2 buckle style, 2 piece adjustable chin, overlay noseband, 5/8" bit hangers with #56 snaps, adjustable chinstrap with #56 snap.

H2D/C - \$93.00 - brass

H2D/Css - \$108.00 - stainless steel (2)



Deluxe Halter/Combo with bit hangers:

H4D/C - Deluxe halter/combo, 2 buckle style, 2 piece adjustable chin, overlay noseband, cheeks and crown, 1/2" bit hangers with #56 snaps, non adjustable (adjustable is optional) throatlatch with #56 snap.

H4D/C - \$120.00 (3)

H4D/Css - \$135.00

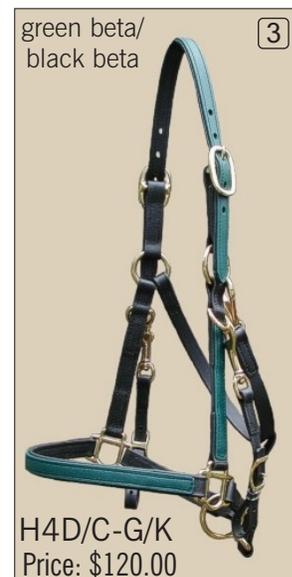


H2D/CI - Deluxe halter/combo, 2 buckle style, 2 piece adjustable chin, overlay noseband, 5/8" bit hangers with #56 snaps, adjustable chinstrap with #56 snap. Shown in violet biothane/black beta.

Order code for this halter/combo:

H2D/CIV/K - Price: \$93.00 solid brass

H2D/CVI/Kss - Price: \$108.00 stainless steel (4)



Our halters are available in 5/8", 3/4" and 1" widths and come in standard Arab and horse sizes.

*Most colors and overlays are standard with no price increase. Overlays are extra on std. halters & headstalls. Below are the following exceptions (add to regular price):*

*\$10.00 - glitter blue, glitter red and Glowbelt on headstalls & reins.*

*\$20.00 - glitter blue, glitter red and Glowbelt on breastplates.*

*\$30.00 - reflective biothane on halters, headstall & breastplates.*

*\$20.00 - reflective biothane on reins.*



## Add-On Headstalls



We offer Deluxe Add-On Headstalls in three widths when all beta materials are chosen.

1.) Light competition style with a 5/8" headstall and 5/8" halter. This is the lightest weight. See page 3, bottom, right for an example.

2.) 5/8" – 3/4" hybrid is a combination of 5/8" and 3/4". This combination gives the refined look of the 5/8" in nose, cheek and brow, but offers the 3/4" strength on the halter parts in those areas needing more strength when tying your horse.

3.) 3/4" halter and brow. The headstall cheeks and crown are 5/8". The stoutest looking of the three.

\* 1" width available as a custom order.

1/2" biothane overlays are used only in styles 1) light competition and 2) hybrid.

Add-On Headstall only/no halter - \$70.00 (\$77.50 for ss hardware.)

Base price for Deluxe Add-On Headstall - \$160

Base price for Std. Add-On Headstall - \$125.00

AD3-R/K is the only Std. Add-On Headstall on this page. It has 3 overlays.

### Double halter buckle option for the Deluxe Add-On Headstall:

The Deluxe Add-On Headstall with halter is our most popular design; most leave home with the halter on their horse and it does not come off until they return. In a situation when the horse might pull back, the crown of the halter takes most of the pull and therefore can break or stretch a hole. It is rare for any other part to break. By adding the second buckle, the crown is a separate piece - not sewn on the halter. When we add this option, we include a second crown as a spare. If you need extra crowns, give us a call. There will be no need to send the halter.



The price is an additional \$15.00 for either brass or stainless steel hardware.



# Deluxe Add-On Headstalls



*Most colors and overlays are standard with no price increase. Overlays are extra on std. halters & headstalls. Below are the following exceptions (add to regular price):*

- \$10.00 - glitter blue, glitter red and Glowbelt on headstalls & reins.*
- \$20.00 - glitter blue, glitter red and Glowbelt on breastplates.*
- \$30.00 - reflective biothane on halters, headstall & breastplates.*
- \$20.00 - reflective biothane on reins.*

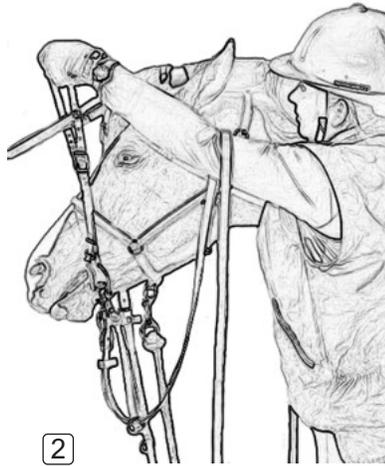
Order code, price and color is on each of the photos.



# Add-On Headstalls



1



2



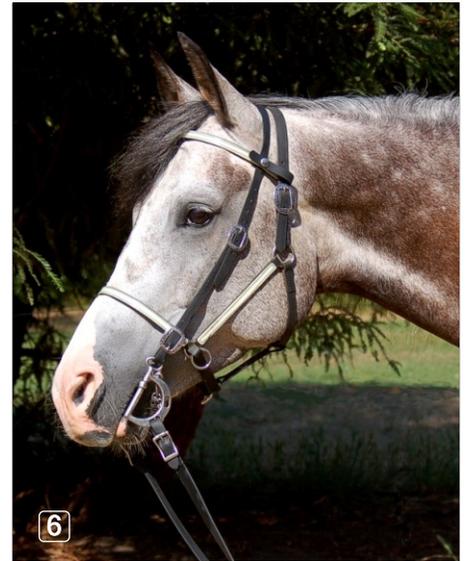
3



4



5



6

## Bridling the horse with an Add-On Headstall.

Halter your horse first and bridle as usual, (1&2). Snap the brow around the halter crown to secure the headstall to the halter (3,4,&5). The halter functions as the throatlatch. Horse tacked up with Add-On Headstall in position. (6)

The two Glowbelt and black beta Deluxe Add-On Headstalls on this page illustrate the two main looks when using Glowbelt. The headstall on the left will only show a fine line of Glowbelt when on the horse. A bold look on the right, shows more Glowbelt when on the horse.



# Deluxe Endurance Headstalls & Bit Hangers



Deluxe Endurance Headstall (1) is a custom color choice of black beta, lt. teal biothane and Glow Belt shown with stainless steel hardware.

(2) A reflective and black beta shown with stainless steel hardware.

(3) A chestnut brown beta over Havana brown beta shown with brass hardware.



Bit hangers are made with a variety of snaps. The width is either 1/2" or 5/8" wide and dictates the style of snaps that can be used, whether solid brass, chrome/brass or stainless steel. The 1/2" brass bolt snap we use is a very good design (A) and a good choice for brass bit hangers. We use a chrome over brass bolt snap (C) when a 1/2" snap is need to match stainless steel. The #56 halter snaps are the most popular when using stainless steel. The smallest size is 5/8". They are very easy to use and a high functioning snap. By removing the conways, and turning bit hanger over the rider may choose whether the snap is to function face out (D) or face in (E). The snap is flat on both front

and back side. This snap design in brass is not as nice B because it is not as strong and is not flat on the front side.

1/2" bit hangers:

brass - \$22.50

ss - \$25.00

5/8" bit hangers:

brass - \$25.00

ss - \$30.00

HSBss - \$35.00

(Pictured in "D" & "E")

Priced per pair.



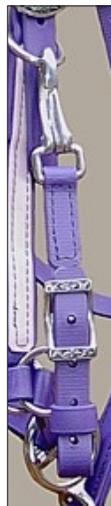
A



B



C



D



E



*Most colors and overlays are standard with no price increase. Overlays are extra on std. halters & headstalls. Below are the following exceptions (add to regular price):*

*\$10.00 - glitter blue, glitter red and Glowbelt on headstalls & reins.*

*\$20.00 - glitter blue, glitter red and Glowbelt on breastplates.*

*\$30.00 - reflective biothane on halters, headstall & breastplates.*

*\$20.00 - reflective biothane on reins.*

See more headstall examples on the next page.

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# Deluxe Endurance Headstalls



The Deluxe Endurance Headstall (1) offers the following features:

- 1.) Sewn throatlatch. (Upper portion of throatlatch is sewn to the crown. This keeps it in place thus allowing for less bulk behind your horse's ears.)
- 2.) Use of pinned rings in place of the halter squares. See close-up (5)
- 3.) Two-piece adjustable chinstrap.
- 4.) Two-piece lower throatlatch. (Adjustable buckle on "off side" and bolt snap on the "on side".)

Bit hangers are included.

(2) Has optional sidepull rings.



### Two-piece adjustable chinstrap:

Sewn on the rings, easier to adjust and less stiff than the standard chinstrap.

Base Price for Endurance Headstalls:

Standard Endurance Headstall (4)- \$98.00

(Extra charge for overlays)

Base Price for Deluxe End. Headstall (3) - \$110.00

Example of this headstall on right. →

Base Price for Deluxe End. Headstall #3 (1)- \$160.00

(No extra charge for overlays on the deluxe styles except for Glowbelt, reflective and glitter colors.)

\$10.00 - glitter blue, glitter red and Glowbelt.

\$30.00 - reflective biothane.

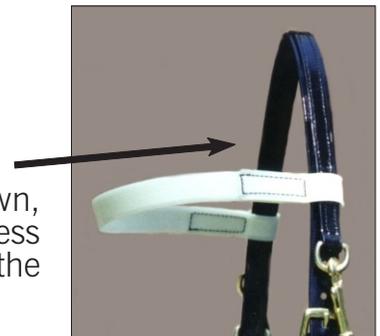
\$15.00 - stainless steel hardware



Std. endurance headstall

### Sewn throatlatch:

The throatlatch is overlaid on the crown, giving it a cleaner look and fit. It takes up less space behind the horse's ears and keeps the throatlatch from sliding out of position.



# Sidepulls & Biteless Bridles

## Sidepull/3 Way Combo:

This design can be used in 3 ways. Pictured in black beta in the top set and in glitter blue over violet beta in the lower set. Both have stainless steel hardware.

- 1.) Deluxe sidepull #3 - (3) Set up as sidepull.
- 2.) When used with bit hangers and bit (2), it has the same use and function as an Endurance Headstall.
- 3.) Bitless bridle (1) - **By changing 2 pieces, the sidepull converts to a bitless bridle. The conversion is easily accomplished by simply unbuckling the throatlatch. The 2 piece chinstrap makes the conversion easy plus it is easy to adjust the chinstrap.**



Order #: SP/BB#3  
 \$170.00- brass  
 \$185.00 - stainless steel

Sidepull rings can be added to Endurance Headstall #3 (4)  
 Also see page 14 (2)  
 EH3Dsp - Price: \$180.00  
 \$15.00 extra for stainless steel.



# Brow Headstalls & Endurance Cavessons

## Brow Headstall with Cavesson:

This popular combination makes a good choice for the rider *who* likes a traditional brow headstall. The headstall can be removed and the horse led with the cavesson. The set is made of 5/8" and 1/2" beta *and/or* biothane. The brow headstall and cavesson are ordered separately.

Headstall order #: BHS/sth - \$85.00



The Cavesson has pinned rings which keep the cheeks and noseband at right angles. It has an adjustable 2 piece chinstrap that stays attached to the rings and easily buckles and unbuckles.  
Cavesson: E/Cav - \$55.00



The above 2 headstalls (3) & (4) are part of our western line. Above left is a sliding ear headstall with sewn throatlatch. It has traditional horseshoe shaped heel buckles. W/SET - Price: \$85.00  
The headstall on the right has a Spanish style brow and center bar buckles. SWB - Price: \$95.00  
\$10.00 extra for stainless steel hardware.



## Classic Brow Headstalls:

5/8" width with sewn upper throatlatch. Snap or buckle throatlatch. Center bar buckle at bit end.  
BHS: Price - \$85.00  
BHSss: Price - \$95.00  
BHS/sth - snap throatlatch - Same price.  
BHS/bth - buckle throatlatch - Same price  
Overlays on brow &/or crown - no charge.  
Overlays on cheeks - \$20.00 extra.

This TC Brow Headstall has shorter cheeks and features #56 snaps added to the cheeks for ease in changing bits.



# Curb Straps, Sponge Straps & Leashes, Girth Loops & More



Sp-l/U



Sponge Holders:

1/2" wide  
Sgh - \$17.50 (brass)  
Sghss - \$22.50 (stainless steel)

Sponge Leash - All beta colors:

sp-l - \$22.50 (brass) no sponge  
sp-lss - \$27.50 (ss) no sponge  
sp-lsg - \$37.50 (brass) with sea sponge  
sp-lsgss - \$42.50 (ss) with sea sponge  
sg - \$18.00 - sea sponge only



GL/Kss



black beta

SobS

Girth Loops:

GL - \$10.00 (brass or stainless steel)

SobS - Beta slobber straps: Buckle to the bit, then snap your reins to the slobber strap. It avoids the metal to metal effect compared to reins snapped directly on the bit. Pictured in black and hunter green beta.

SobS - \$25.00/pr. - 3/4" (brass)  
SobSss \$27.50/pr. - 3/4" (stainless steel)



green beta

SobS



CS/ch-D

Curb Strap with Chain:

(A) 1/2" wide biothane with brass chain and buckles.

CS/ch - \$27.50 (brass)  
CS/chss - \$37.50 (stainless steel)



CS/K



CS/Vt

Curb Strap:

(B) 1/2" wide soft beta with 2 brass buckles.

CS - \$20.00 (brass)  
CS/ss - \$22.50 (stainless steel)



CS/D



## Training Forks & Running Martigale

*Training Forks:* We have several biothane and beta styles, most are adjustable. Many can be two tone. Solid brass or stainless steel hardware.

TF/1 - (1) \$30.00 (ss - \$37.50) This 5/8" training fork is adjustable with center bar buckles, choose beta or biothane.

TF/2 - (2) Non adj. - \$20.00 (ss - \$27.50) One-piece training fork, 5/8" or 3/4" beta or biothane. Non adjustable.

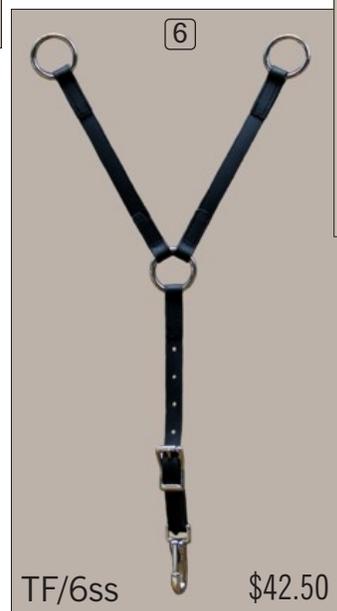
TF/3 - (3) 1/2", adj. with conways - \$30.00 (ss - \$37.50) Training forks #3 and #4 are 1/2" forks adjustable with conways. Training fork #4 includes solid brass rings that remain on the reins and are attached to the training fork by 1/2" bolt snaps.

TF/4 - (4) Same as TF/3 with the addition of bolt snaps to the rings. - \$32.00 (ss - \$39.50)

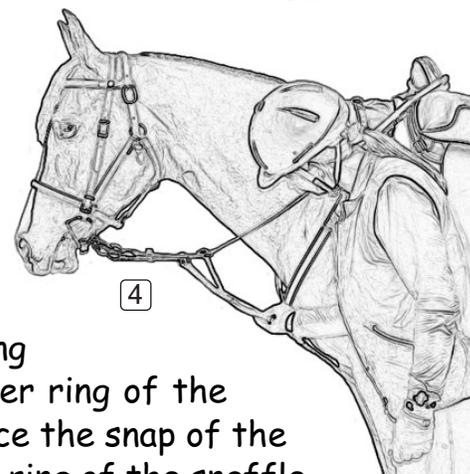
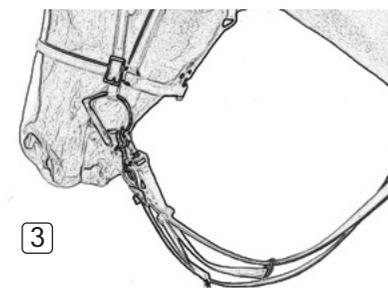
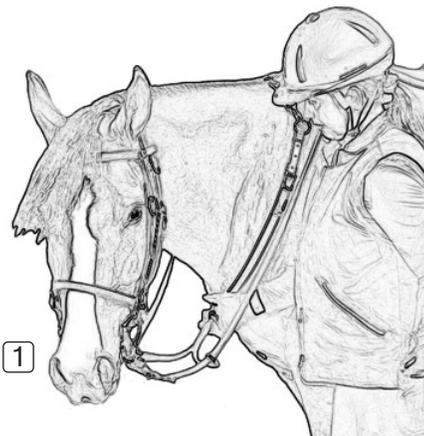
TF/5 - (5) \$35.00 (ss-\$42.50) This 5/8" training fork is adjustable with center bar buckles.

TF/6 - (6) \$35.00 (ss-\$42.50) This 5/8" training fork is adjustable with center bar buckles on the lower strap for easy adjustment.

Rm2- (7) \$59.00 (ss-\$69.00) 2-piece running martingale. The training fork can be removed and used with a breastplate. Adjustable neck and girth strap.



# Training Forks & German Martingale



Gmss

\$150.00

## Using the Training Fork!

### Photo #1.

Unsnap the training fork from the center ring of the breastplate and place the snap of the training fork on the ring of the snaffle, photo #2. The headstall, bit and reins can be removed as one unit. Reverse the procedure to tack up your horse.

To remove the German martingale simply unsnap at the girth, place the snap on the ring of the snaffle and remove the headstall from the horse with the reins and headstall as one piece.

German martingales and reins, in beta and solid brass or stainless steel hardware, are available in closed reins or split reins. Closed reins available in 9 ft. or 10 ft. Split reins come standard at 7 ½ ft. Center bar buckles are sewn in at the bit end for convenience and versatility.

GM - \$135.00 - closed rein - brass hardware

GM-RS \$145.00 - split reins - brass hardware

GMss - \$150.00 - closed rein - stainless steel hardware

GM-RSss \$160.00 - split reins - stainless steel hardware

Options available, such as rein grip in hand area and/or martingale around neck. Please call for custom reins.

GM/GpK - \$160.00 - closed rein with rein grip in hand area. - brass hardware.

GM/GpKss - \$175.00 - closed rein with rein grip in hand area. - stainless steel hardware.



# Breastplates

Most colors and overlays are standard with no price increase. Overlays are extra on std. halters & headstalls. Below are the following exceptions (add to regular price):

\$10.00 - glitter blue, glitter red and Glowbelt on headstalls & reins.

\$20.00 - glitter blue, glitter red and Glowbelt on breastplates.

\$30.00 - reflective biothane on halters, headstall & breastplates.

\$20.00 - reflective biothane on reins.



- 1.) pink biothane/black beta; 2.) brown beta/black beta; 3.) dayglow blue biothane/black beta; 4.) green beta/black beta; 5.) white biothane/black beta; 6.) 1/2" glitter blue/black beta; 7.) 1/2" yellow biothane/black beta; 8.) pink biothane/blue beta; 9.) yellow biothane/black beta; 10.) red beta/black beta; 11.) black beta/Glowbelt; 12.) Havana brown beta/Glowbelt; 13.) reflective/black; 14.) blue beta/black beta; 15.) wine biothane/black beta.

You may choose from the examples or you may design your own.

We make several breastplate styles. The most popular are S, D & PD which are highlighted in the catalog. Additional styles are included on our web page. Style S (1) is adjustable on the shoulders, wither strap and girth with conways. The saddle connector straps are adjustable with buckles. Order code is BPS. brass - \$80.00 stainless steel - \$95.00

Style D (2)& (6) (pg. 21) are similar. They have adjustable shoulders that are padded either with 1" super heavy beta for "D" and PVC soft padding on "PD". They both have the same adjustable wither straps, girth strap and non adjustable saddle connector straps. (Adj. saddle connector straps or non adj. wither are available options.) There is no extra charge for overlays style "D" & "PD" except for few colors (insert, top left). The shoulder buckles do not touch the horses shoulder on these two styles. When using cinches with dees you may need the English style girth connector, Fig. 5, pg. 21 or a girth loop, pg. 17.



Style D - order code:  
BD - brass - \$120.00  
BDss - stainless steel - \$135.00

Style PD - order code:  
PD - brass - \$145.00



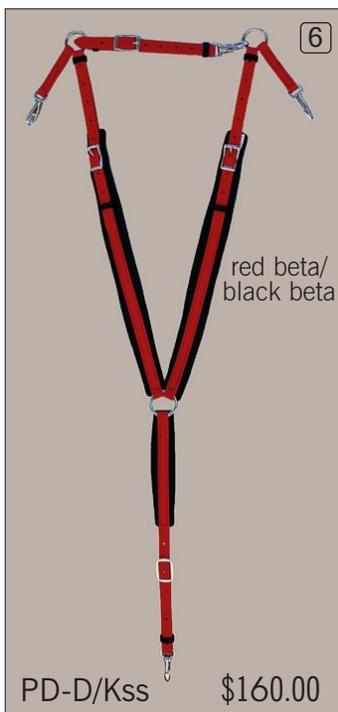
# Breastplates & Breastplate Options

See previous page for description of Breastplate Style S, D & PD.

## Style D Breastplates (3),(4) & (5)



## Style PD Breastplates (6)



Some of the options available:

Fig.1 - Non adjustable wither strap with 1 #56 snap.



Fig. 2 - Adjustable with snap. Breastplates come standard with this option unless another option is requested.



Fig. 3 - Non adjustable wither strap with 2 #56 snaps.



Fig. 4 - Standard girth connector strap with conway buckle and #56 strap.



Fig. 5 - Girth connector with loop & snap, good for English girths and other girths or cinches that do not have dees.



Fig. 6 - 1/2" Adjustable saddle connector strap with center bar buckle.



Fig. 7 - Non adjustable 1/2" saddle connector strap with 1/2" bolt snap.

Breastplates come standard with this option unless another option is requested.



Fig. 8 - Non adjustable 5/8" saddle connector strap with #56 snap. 5/8" is available in beta, all colors, and black biothane. All other colors would need to be 3/4" for this option.



# Beta & BioThane Reins

Beta Series BioThane Reins - 5/8" or 3/4" wide are the standard widths. 1" and 1/2" are available in some colors on request. Beta has a leatherlike feel and a satin finish with more body and a softer flex than BioThane reins. Custom lengths available. All beta colors, see page 5 for list.

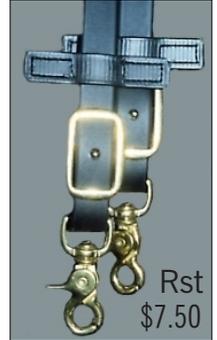
Listed rein prices are with solid brass hardware. Stainless steel is \$15.00 extra (add ss to code).

Rein lengths:

Closed reins - standard lengths of 9 or 10 feet.

Split reins - standard length is 7 1/2 feet.

Rst - Ring stops - Used with martingales and training forks.  
\$7.50/pr.



RC - Closed single reins - conways & scissor snaps.

Brass: \$40.00 SS: \$55.00

R1 - Closed reins with center bar buckle in center of rein. Brass: \$50.00 SS: \$65.00

R2C - Closed reins with sewn in center bar buckle at bit end. They can be used with or without scissor snaps. Snaps are included with the reins. Brass: \$60.00 SS: \$75.00

R3C - Closed reins with sewn in center bar buckle at bit end & in the center of the rein. They can be used with or without scissor snaps. Snaps are included with the reins. Brass: \$70.00 SS: \$85.00

Add "E" to the code for color added at bit end.

Add "E1" to the code for 1/2" color added at bit end. See violet and black reins below.

Add \$15.00 for "E" and "E1" for either closed or split reins.

RS - Split reins - conways & scissor snaps.

Brass: \$50.00 SS: \$65.00

RS2 - Split reins - Sewn center bar buckles at the bit end.

Brass: \$70.00 SS: \$85.00

RSE and RSE1 - Color added at bit end. See above for description (example - lower right).

Add \$15.00 for "E" and "E1" for either closed or split reins.

See next page for more rein options.



# Beta & BioThane Reins

Grip reins (Gp): Super grip has soft dotted texture. It can be used alone as closed reins or in a variety of combinations for both closed and split reins.

RC-KGp - Price \$65.00 (pictured)

RCE3-Vt/Gpss - Price: \$125.00

Reflective reins: Reflective needs be used with beta. Two examples are on the right, RC-Rv/Kss with conways and RCE-Rv/Kss with sewn in center bar buckles at bit end. Both have stainless steel hardware.

RC-Rv/Kss - Price: \$85.00 (pictured)

RCE2-Rv/Kss - Price: \$105.00 (pictured)

Glowbelt/beta reins: 1/2" Glowbelt can be added to all reins styles. The code for Glowbelt is Z. Example: closed black beta reins 1/2" Glowbelt in stainless steel is RCE-Z/Kss.

Price: \$30.00 additional charge



Kangaroo laced reins: This option can be added to any of the closed beta reins. Add -Lc after code #. Price: Additional \$50.00



# Cruppers

## Cruppers:

We suggest using a stainless steel snap, for extra strength, where it attaches to the saddle on single strap cruppers. This snap is removable and/or can be replaced with brass, if you prefer.

CPE - English style crupper with long 5/8" straps to fit around billet straps. Shown with a black seeded tailpiece in Havana brown beta and brass hardware.

English style crupper with tri-fold leather tailpiece or tri-fold PVC tailpiece.

CPE - \$75.00

CPEss - \$85.00

English style crupper with seeded tailpiece.

CPES - \$95.00

CPESss - \$105.00

## CRY2 - Y Style Crupper with one-piece straps.

The adjustable straps can be used with or without snaps. It is pictured in black beta, stainless steel hardware and black tri-fold leather tail.

CRY2 - Brass hardware - \$75.00

CRY2ss - SS hardware - \$85.00



## Crupper - Seeded Tail Style

This crupper features a manufactured shaped leather tailpiece. Available in brass or stainless steel hardware.

Crp/S - \$75.00

Crp/SY - \$85.00 Y Style

## Crupper - Y Style

Y adjustment option for saddles that do not have a center dee in back of cantle, both straps are adjustable.

Crp/Y - \$75.00

\$10.00 - addition for stainless steel hardware.

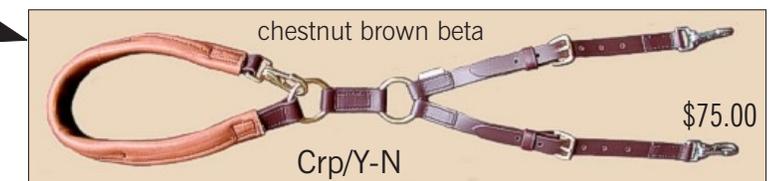


## Crupper

3/4" or 1" wide biothane, solid brass hardware, adjustable with tri-fold black soft moccasin leather over inch wide super heavy soft beta are the features of this crupper (3/4" wide is the standard unless 1" is requested).

Crp - \$60.00

\$10.00 - addition for stainless steel hardware.



# Western Biothane & Beta Tack



1

This Western Brow Headstall (1) features Horse Shoe Brand embossed stainless steel hardware. This example features a London tan beta over chestnut brown beta cheeks and browband.

Code #: wbh2-em-Hv

wbh2-em - Price: \$150.00 - Horse Shoe Brand - Embossed stainless steel.

wbh2-em/c - Price: \$157.50 - Horse Shoe Brand - Embossed stainless steel with black accents.



Sliding Ear Headstall (2) features an oval center bar embossed stainless steel buckle. 5/8" width shown in Havana brown beta. Code of pictured headstall wse/as-Hv.

wse/as - \$108.00



2



3

Western Breast Collar (3) shows a 2" embossed stainless steel ring chest piece. Featured in London tan beta over chestnut brown beta. Code #: wbe2-em

wbe2-em - Price: \$145.00 - Horse Shoe Brand - Embossed stainless steel.

wbe2-em/c - Price: \$155.00 - Horse Shoe Brand - Embossed stainless steel with black accents.



4

Western Breast Collar (4) shows a 2" embossed stainless steel ring chest piece and is featured in Havana brown beta.

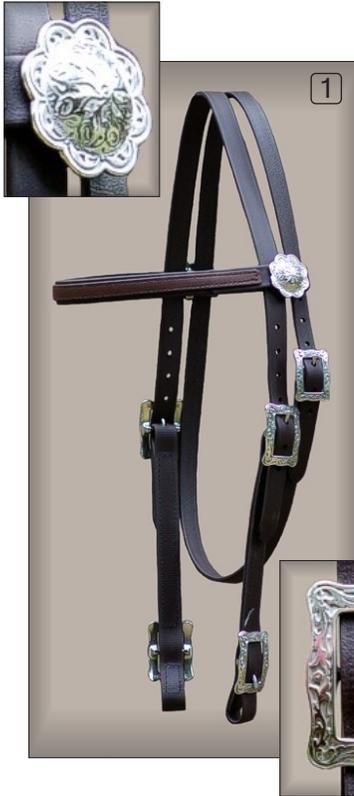
Code #: wbc-em

wbe-em - Price: \$145.00 - Horse Shoe Brand - Embossed stainless steel.

wbe-em/c - Price: \$155.00 - Horse Shoe Brand - Embossed stainless steel with black accents.



## Western Biothane & Beta Tack



This Western Brow Headstall features (1) Horse Shoe Brand embossed stainless steel hardware. This example features a chestnut brown beta overlay on the browband. The rest of the beta is Havana brown. Code #: wbh1-em-Hv  
wbh1-em - Price: \$132.50 - Horse Shoe Brand - Embossed stainless steel  
wbh1-em/c - Price: \$140.00 - Horse Shoe Brand - Embossed stainless steel with black accents.

Closed or split reins (2) with Horse Shoe Brand ss hardware. The example is London tan. Code #: wr-em

Closed reins:

wr-em-Lt - Price: \$65.00 - Horse Shoe Brand - Embossed ss

wr-em/c-Lt - Price: \$72.50 - Horse Shoe Brand - Embossed ss with black accents.

Split reins:

wsr-em-Lt - Price: \$75.00 - Horse Shoe Brand - Embossed ss

wsr-em/c-Lt - Price: \$82.50 - Horse Shoe Brand - Embossed ss with black accents.

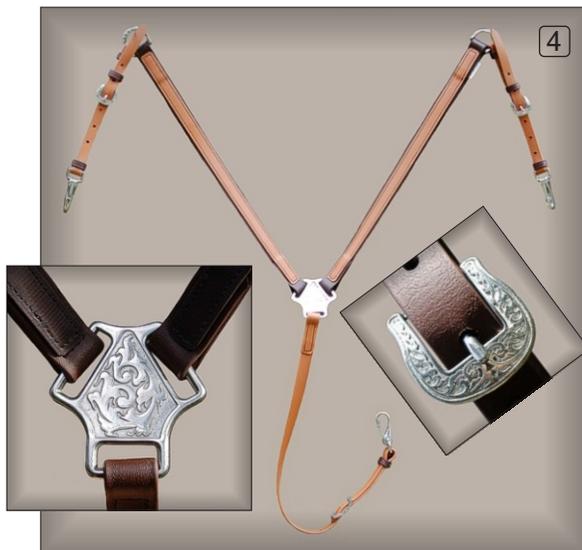


The Spanish Brow Headstall (3) shows embossed stainless steel western hardware. This headstall pictured in London tan beta features oval center bar buckles and floral conchos.

Style # wsb2-em

wsb2-em/Lt - \$132.50 - Horse Shoe Brand - Embossed stainless steel

wsb2-emc/Lt - \$140.00 - Horse Shoe Brand - Embossed stainless steel with black accents.



The Western Breast Collar (4) features 2" embossed stainless steel triangle chest piece. Note the London tan beta over chestnut brown beta (shoulders and keepers). Code #: wbey-em

wbey-em - \$145.00 - Horse Shoe Brand - Embossed stainless steel

wbey-em/c - \$155.00 - Horse Shoe Brand - Embossed stainless steel with black accents.



# Hardware Stainless Steel & Solid Brass

These photos are examples of hardware we use on our tack which include solid brass, stainless steel and Horse Shoe Brand stainless with and without black accents.



# Sizing Chart

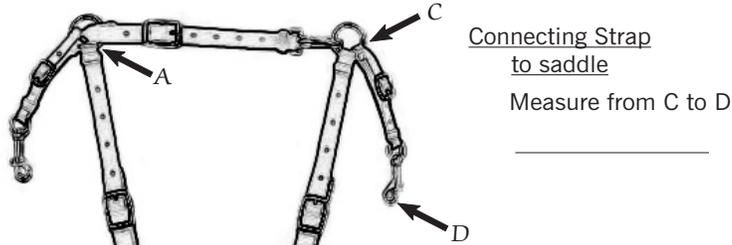
## Breastplate

adjustable connecting straps

### Connection Strap across withers

Measure from B to E

Include snap \_\_\_\_\_



### Connecting Strap to saddle

Measure from C to D

\_\_\_\_\_

### Shoulder Straps (A & B)

Measure from A to B

\_\_\_\_\_

### Girth Strap

Measure from B to E

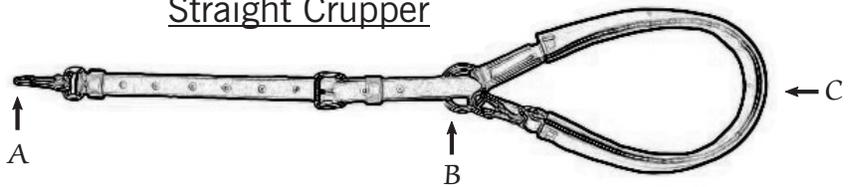
\_\_\_\_\_



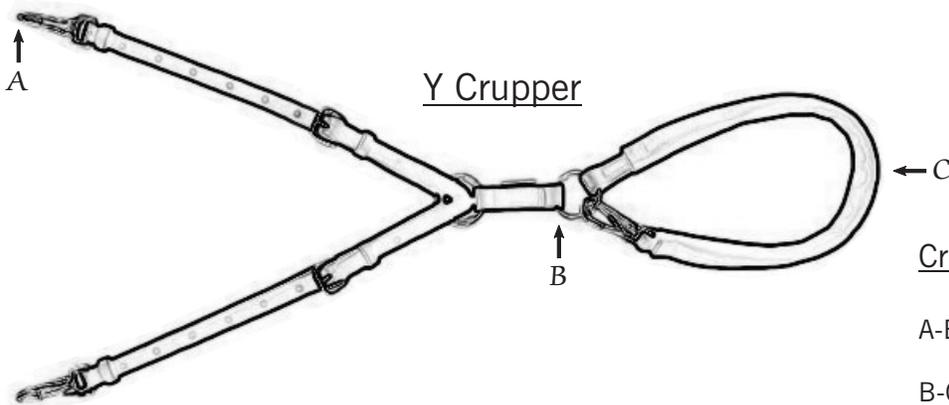
## Training Fork

A-B \_\_\_\_\_

## Straight Crupper



## Y Crupper



### Crupper measurements

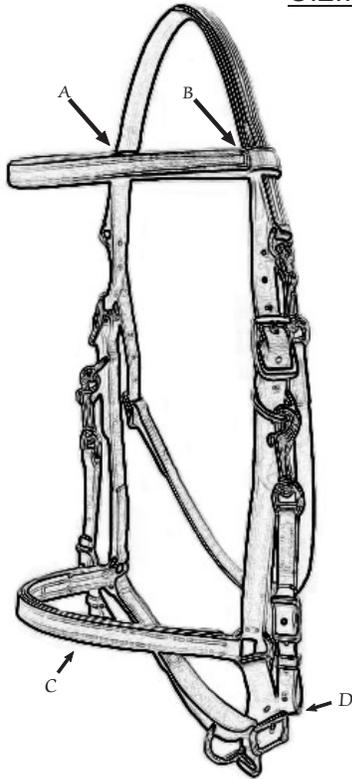
A-B \_\_\_\_\_

B-C \_\_\_\_\_



# Sizing Chart

## Sizing Headstalls



### Brow

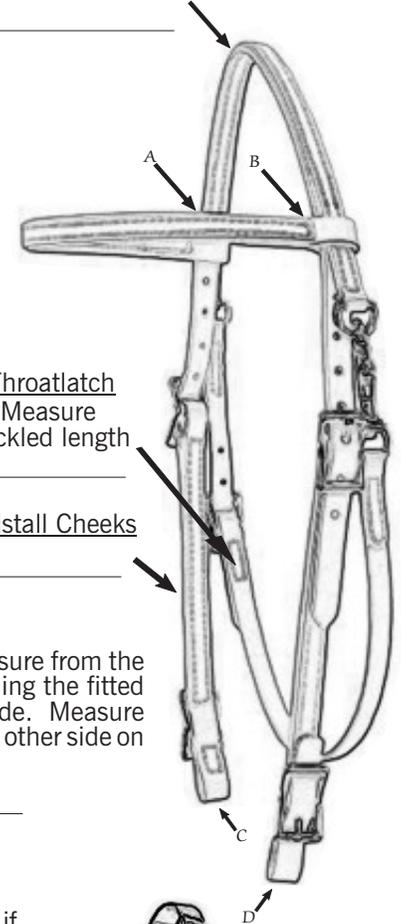
Measure distance from front edge of crown, across the front to the front edge on the other side. (A & B)

The brow and headstall length are the most important measurements. Take measurement with the headstall parts laid out flat.

### Headstall length from bit to bit

This is the most important measurement. Measure from the fold where the bit connects on one side, including the fitted crown, to where the bit connects on the other side. Measure from end of bit hanger to end of bit hanger on the other side on endurance headstall C & D).

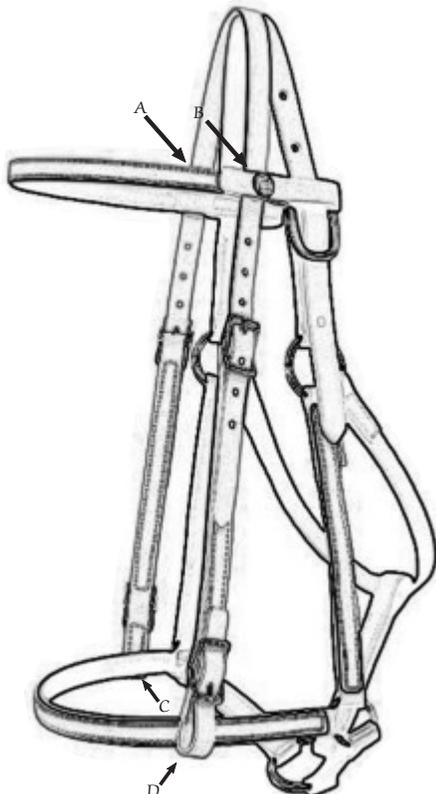
### Headstall Crown Length from tip to tip



### Throatlatch

Measure buckled length

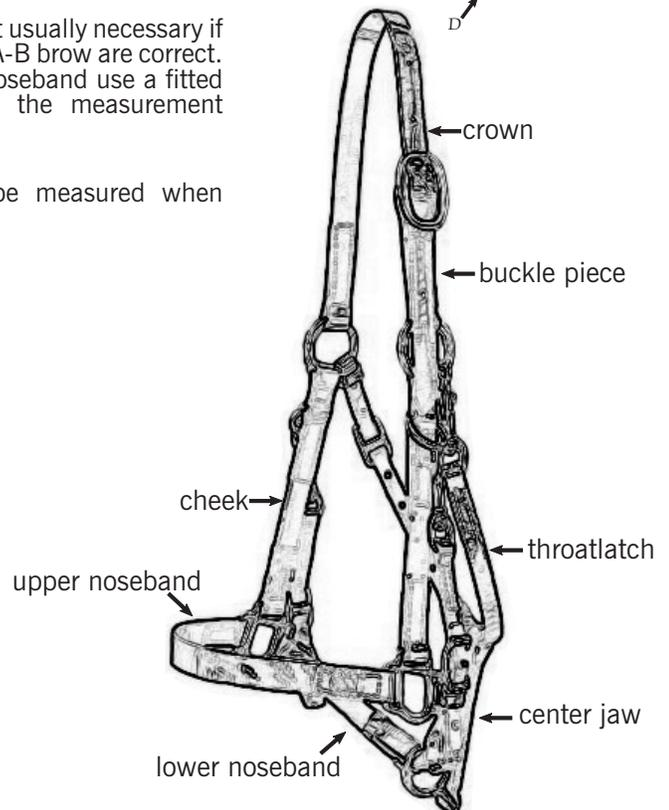
### Headstall Cheeks



Noseband measurement is not usually necessary if the C-D headstall length and A-B brow are correct. If you need to measure the noseband use a fitted noseband measurement not the measurement around the horse's nose.

All parts of a halter can be measured when necessary.

- crown \_\_\_\_\_
- buckle piece \_\_\_\_\_
- cheeks \_\_\_\_\_
- throatlatch \_\_\_\_\_
- upper noseband \_\_\_\_\_
- lower noseband \_\_\_\_\_
- center jaw \_\_\_\_\_



## Index

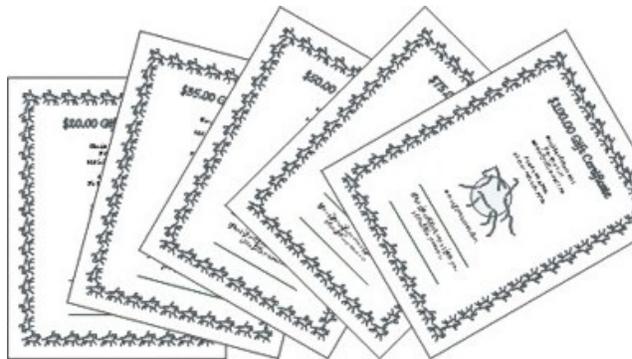
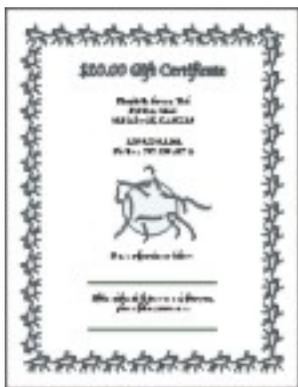
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Biothane & Beta Colors & Codes - 5  
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See our web site for information on the following products. They can be ordered online or by contacting us.

Toklat Saddle Pads  
Woolback  
Coolback  
Tucker  
Felt



Equipedic Saddle Pads  
Tipke Foldit Cart - Great for crewing  
Toklat Irideon Tights and Breeches  
Toklat Cinches and Girths  
Toklat Horse Blankets  
World Class Products  
Bale Bags  
Feed Bags  
Training Log for the Endurance Horse  
Endurance Art  
Watercolor Paintings



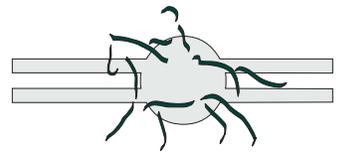
Training Log for the  
Endurance Horse

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 Fax. # \_\_\_\_\_  
 Email \_\_\_\_\_

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Name \_\_\_\_\_  
 Address \_\_\_\_\_  
 City \_\_\_\_\_ State \_\_\_\_\_  
 Country \_\_\_\_\_ Zip \_\_\_\_\_

Method of Shipping \_\_\_\_\_

Qty.	Item/Options	Size	Color	Unit Price	Total

Subtotal

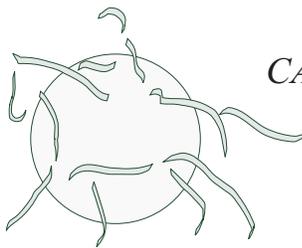
CA Res. Add 7 1/4% Sales Tax

Shipping

Total

### Shipping Charges

Under \$25.00	\$8.50
\$25.01-\$50.00	\$10.00
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\$150.01-\$200.00	\$18.00
\$200.01-\$300.00	\$20.00
\$300.01- \$500.00	\$25.00



Prices subject to change without notice.  
 There is a restocking fee for returned items.

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Signature \_\_\_\_\_

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**Shipments outside the US: additional charges as required by shipping method.**

How did you hear about us? \_\_\_\_\_



# Hought Endurance Ride Schedule - 2011



We plan to be at the rides below. Come by to check out our biothane and beta endurance tack. If there are items you are interested in and wish to try on your horse for size, color choice and design, you are always welcome to do so. Look for our truck, a white Ford 350 diesel 4X4 with a soft sided camper and a white 3 horse Silverlite trailer-bumper pull. We normally set up the day before a ride, but if you need or want to see any items at any other time, feel free to let us know and we will be glad to help you.

Save on shipping! Have us deliver your order to a ride.

2011

March 4 & 5 - AERC Convention  
March 25, 26 & 27 - Cuyama, CA  
April 9 - Whiskeytown, CA  
April 30 - American River, CA  
May 7 - Cache Creek, CA  
May 14 - Prineville, OR  
May 27, 28 & 29 - WWW, CA  
June 11 - Lake Sonoma, CA  
June 18 - Sunriver, OR  
June 25 - Chalk Rock, CA  
July 16 - Tevis, CA  
July 23 - Redwood I, CA  
July 30 - Lake Almanor, CA  
August 6 - Redwood II, CA  
August 20 & 21 - Mendocino Magic, CA  
August 27 & 28 - Cuneo Creek, CA  
September 10 & 11 - Patriots Day, CA  
September 17 - Virginia City, CA  
October 22 & 23 - Cooley Ranch, CA

